



## Workshop Regional Decarbonisation Roadmaps

# Decarbonisation of the EU Region

Singapore, 01 December 2025

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# EU Steel Region Characteristics

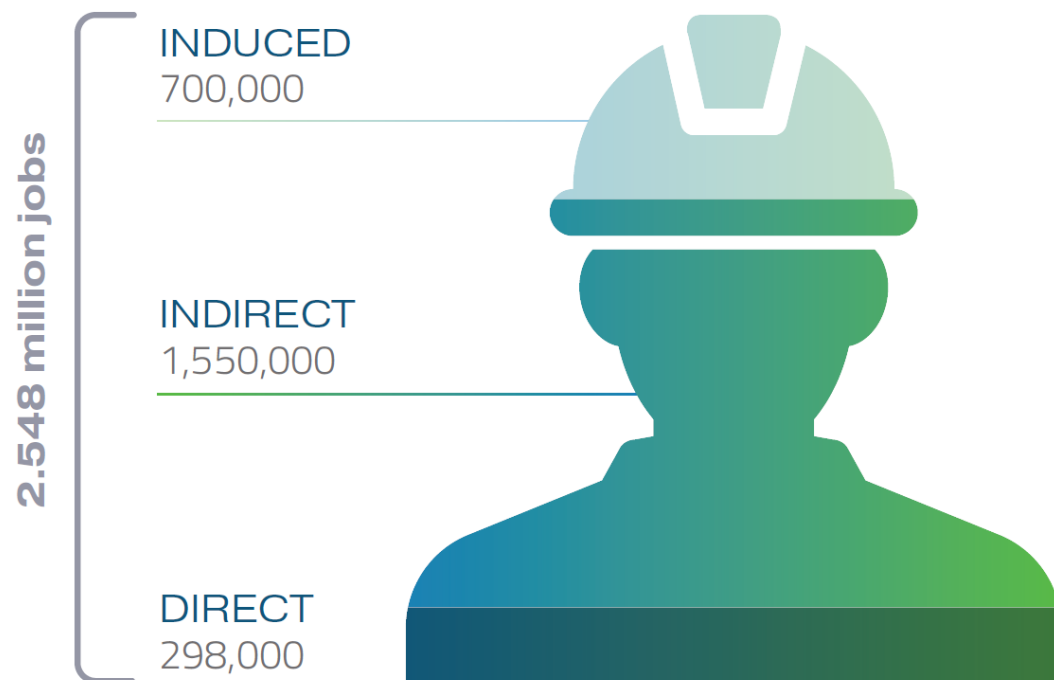
# Employment and GVA in the EU steel industry

## EMPLOYMENT

GRAPHIC • 2024

SOURCE: OXFORD ECONOMICS

The EU steel industry supports over 2.5 million jobs.



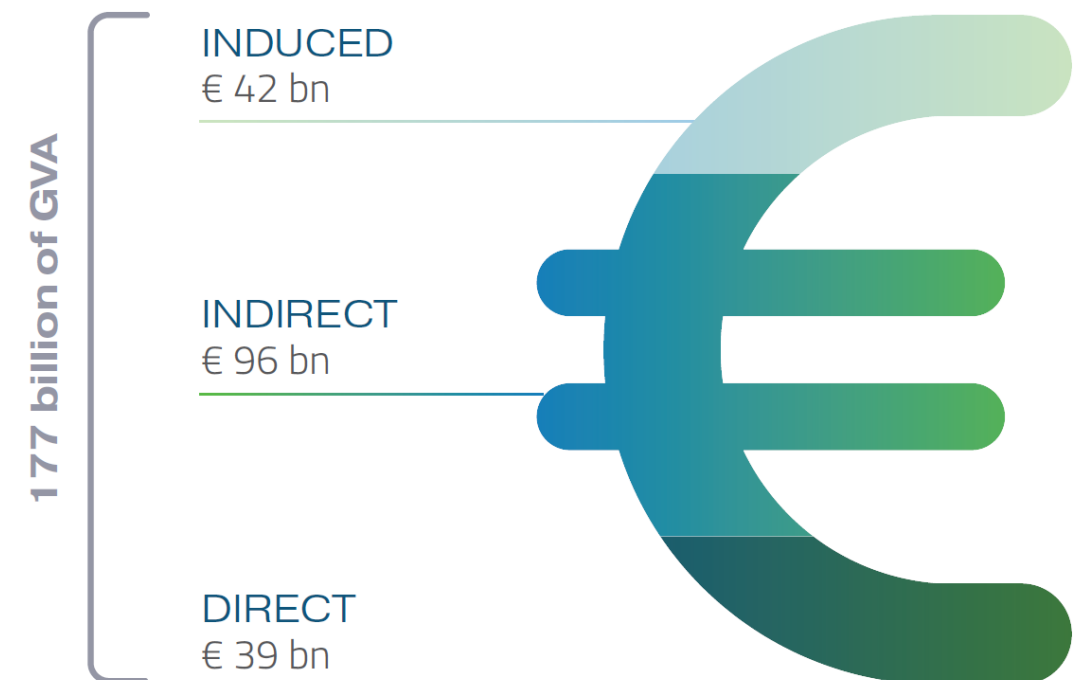
SOURCE: EUROFER

## GROSS VALUE ADDED

GRAPHIC • 2024

SOURCE: OXFORD ECONOMICS

The EU steel industry creates around €177 billion of Gross Value Added.



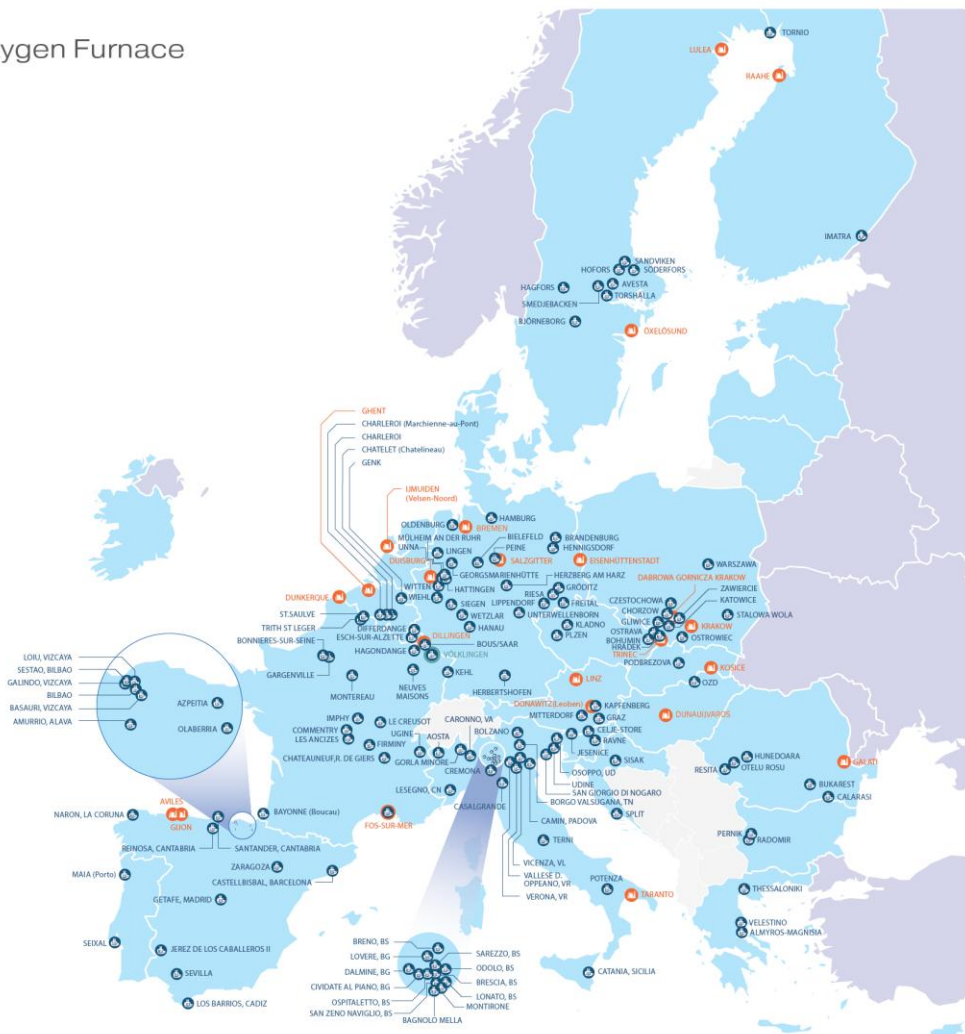
## PRIMARY AND SECONDARY STEEL PRODUCTION ACROSS THE EU



Blast Furnace / Basic Oxygen Furnace

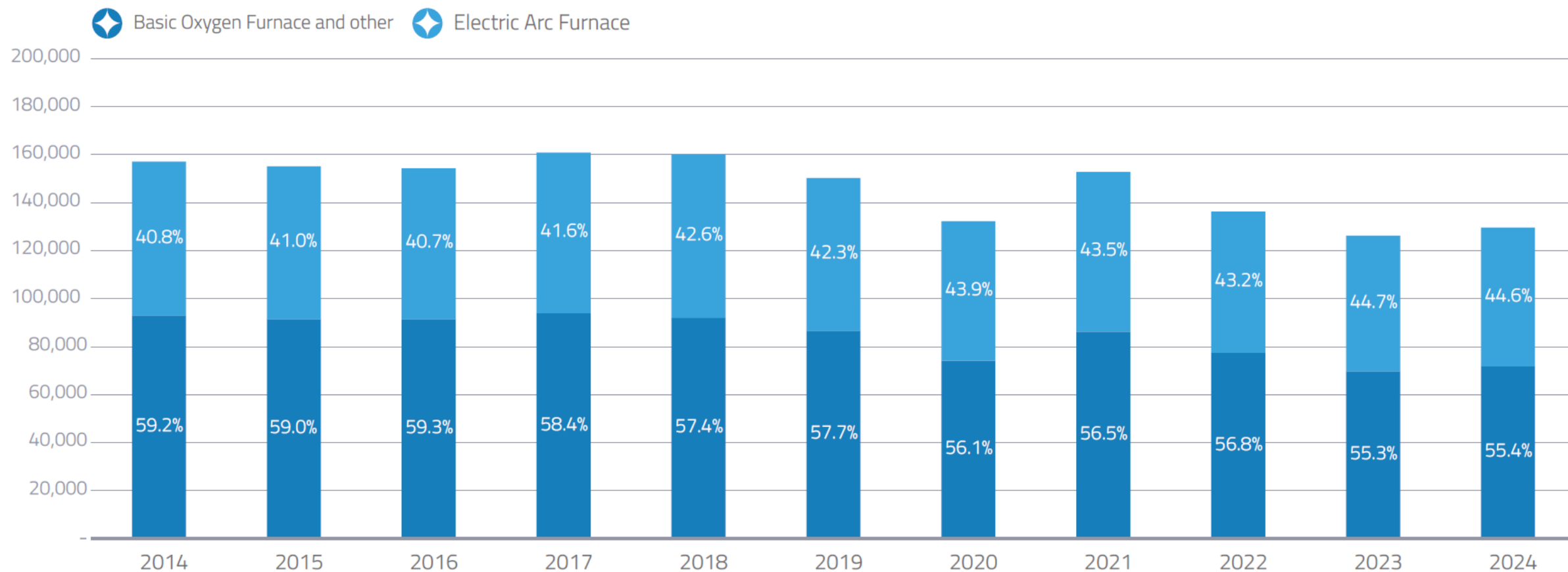


Electric Arc Furnace



MAP • 2024

SOURCE: EUROFER



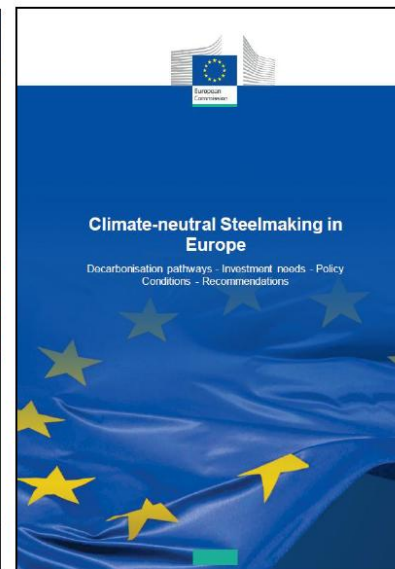
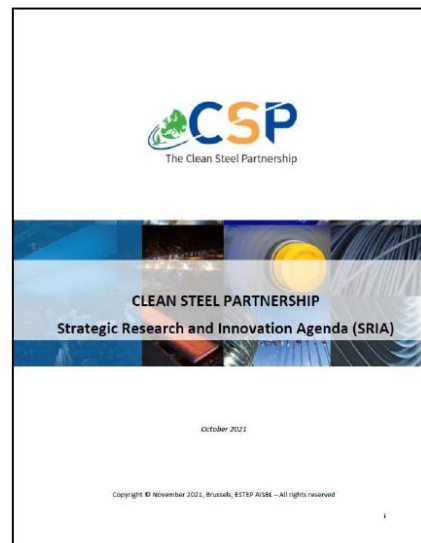
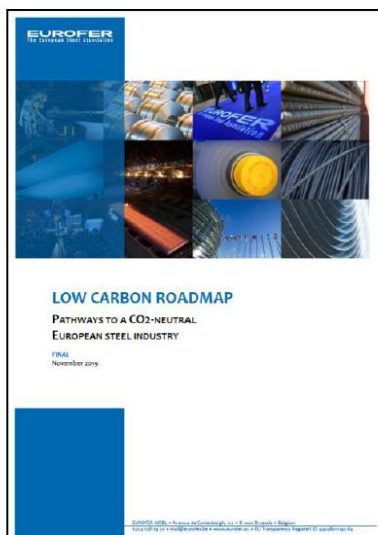
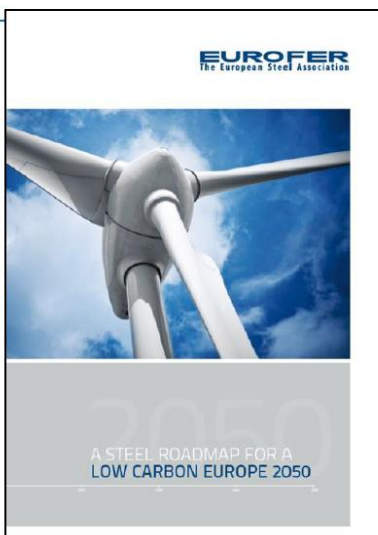
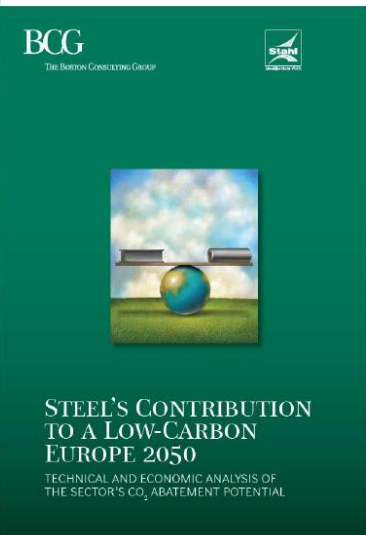
**SOURCE:** EUROFER

# EU Steel Region Ambition

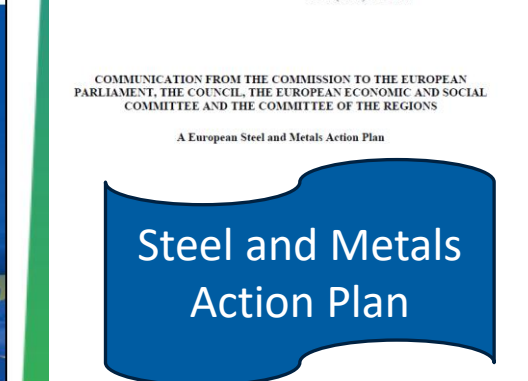


# Policy targets and EU steel roadmaps

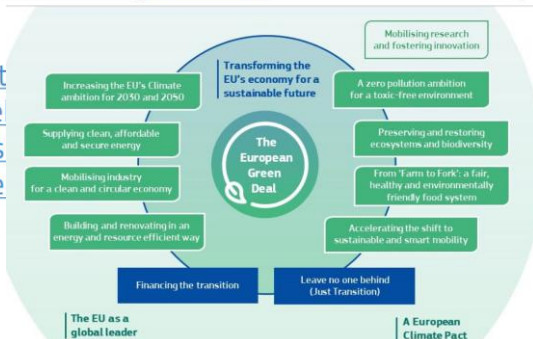
## Innovation in and with EU steel: Several roadmaps are publicly available



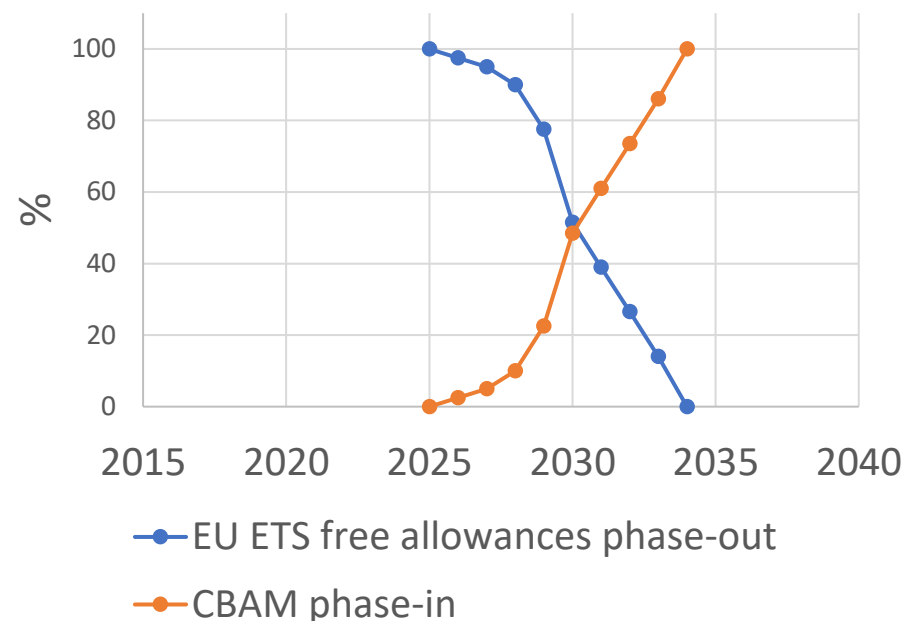
Steel and Metals: The European Commission has a Plan!  
WEDNESDAY 19 MARCH 2025



- <https://www.eurofer.eu/publications/report-pathways-to-a-co2-neutral-european-steel>
- <https://www.estep.eu/clean-steel-partners>
- <https://www.estep.eu/projects/estep-project-europe/publications>



- EU Industrial Green Deal + EU Climate target
  - All industry – not specific for steel industry
  - at least 55% reduction by 2030
  - 90% reduction by 2040
  - net- zero by 2050
- Dedicated instruments
  - 2026: phase out of free emissions allowances for the steel sector under the EU Emissions Trading Scheme ending completely in 2034.
  - 2026: Carbon Border Adjustment Mechanism (CBAM) starts
  - 2025: Publication of Steel and Metals Action Plan (SMAP)  
process electrification, switching to green hydrogen, and circularity, primarily through instruments already in place or under development.

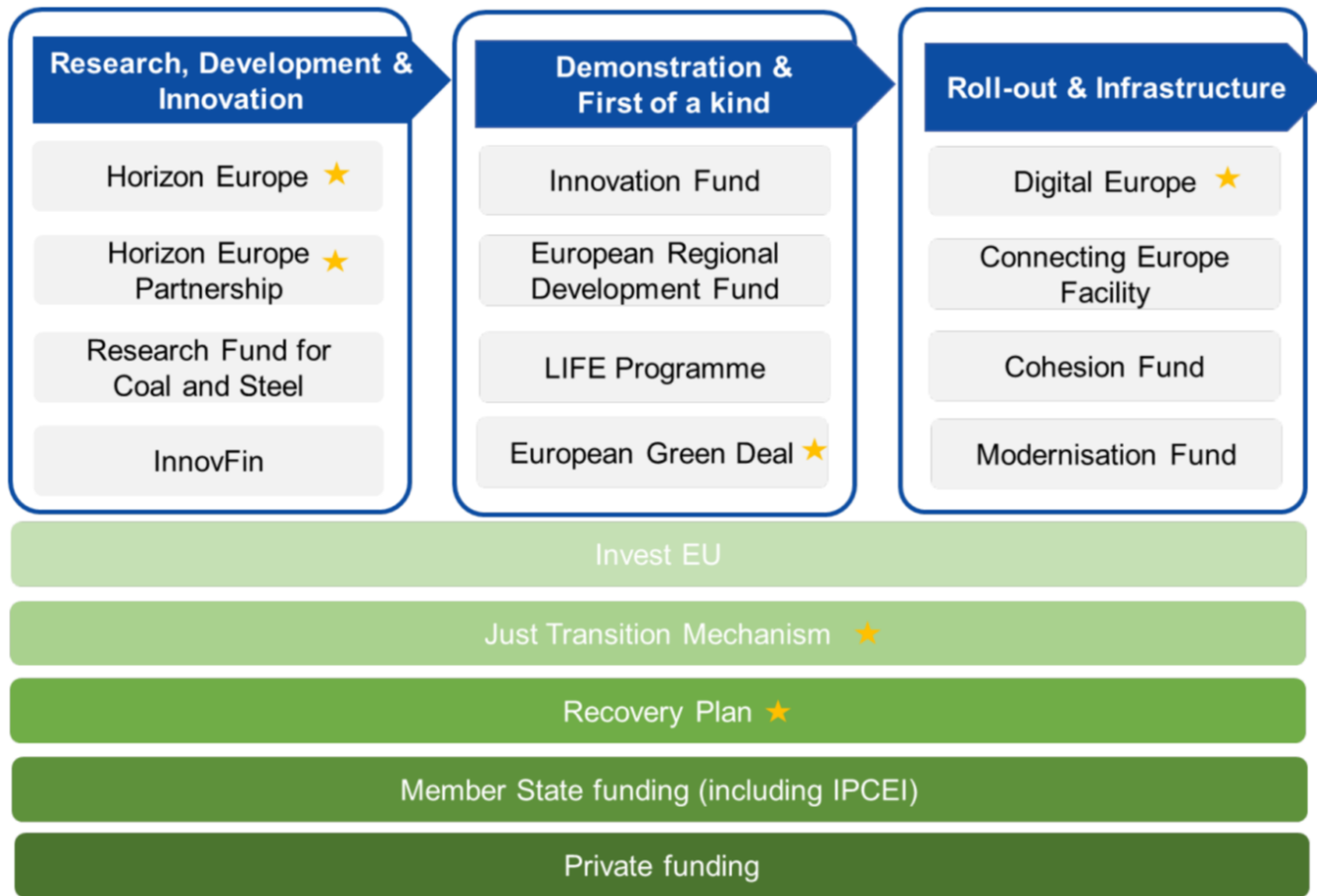


Links: [EU Industrial Green Deal](#), [2040 Climate targets](#), [CBAM](#), [SMAP](#)



# EU Steel Region Financing

## ■ Funding instruments



Source: GreenSteel4Europe final report ([link](#))

## State Aid to Help Steel Decarbonisation

**2023-2025  
decarbonisation projects  
received € 10 billion  
of state aid**

2023	Belgium	ArcelorMittal	Ghent	Decarbonisation	280
2023	France	ArcelorMittal	Dunkirk	Decarbonisation	850
2023	Germany	ArcelorMittal	Duisburg	Decarbonisation	n/a
2023	Germany	ArcelorMittal	Hamburg	Demonstration plant	56
2023	Germany	Salzgitter	Salzgitter	Decarbonisation	1000
2023	Germany	ThyssenKrupp	Project RH2Steel	Decarbonisation	2000
2023	Hungary	Dunafer	Dunafer	Employment costs	42
2023	Italy	Acciaierie d'Italia	DRI d'Italia	Pilot plant	35
2023	Poland	Jastrzebska Spółka Węgla	JSW Plant	Energy cost support	4
2023	Slovakia	USSK	Kosice	Decarbonisation	300
2023	Slovenia	Slovenian Steel Group	SU Aconiti	Energy costs	1
2023	Slovenia	Slovenian Steel Group	SU Metal Ravne	Energy costs	1
2023	Spain	ArcelorMittal	Gijón	Decarbonisation	450
2023	United Kingdom	Tata Steel	Port Talbot	Decarbonisation	580
2024	Czech Republic	Třinec Závody	Třinec	Capex support	20
2024	France	ArcelorMittal	Fos-sur-Mer	Capex support	15
2024	Germany	Stahl Holding Saar	Saarlouis and Dillingen	Decarbonisation	2600
2024	Germany	Valuren	Pipe at Düsseldorf / Mülheim	Restructuring aid	3
2024	Sweden	HÖRS	Boden plant	Green steel	265
2024	Sweden	SSAB	Luleå	Decarbonisation	128
2024	Switzerland	Swiss Steel / Beltrame	Gerlafingen / Steeltec	Energy cost support	20
2024	United Kingdom	British Steel	Sunderland & Teesside	Decarbonisation	345
2025	Germany	ArcelorMittal	Bremen & Emsbüttel	Decarbonisation	1300
2025	Italy	JSW Steel Italy	Piombino	Rail mill development	33
2025	Spain	ArcelorMittal	Aviles	Energy efficiency	4

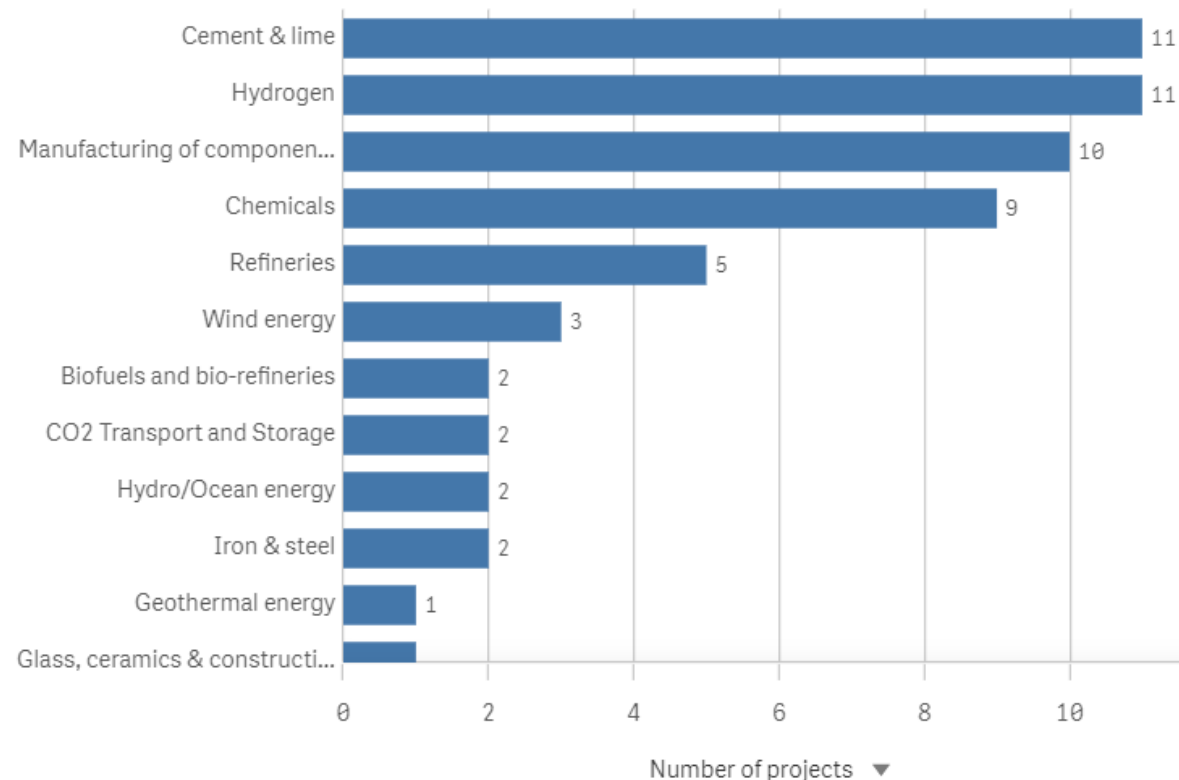
<https://www.steelonthenet.com/kb/state-aid.html>

Source: RFCS public consultation meeting, 19 June 2025

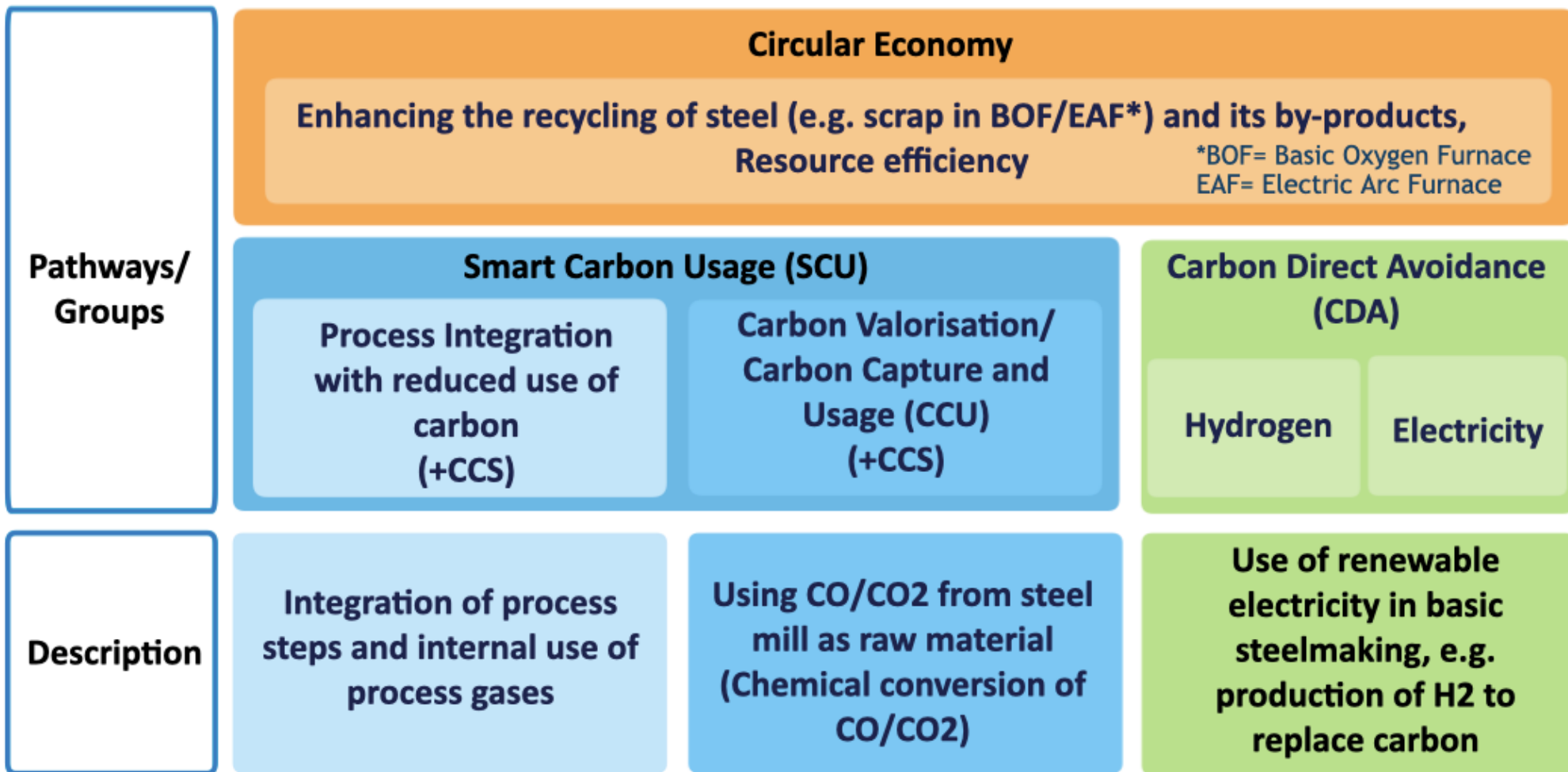
## •Facts:

- EU steel industry significantly contributes to Innovation Fund through CO2 taxes
  - estimate  $\pm 3$  B€/yr (2022)
- EU steel industry participates with about 5 – 8 large scale proposals per year.
- In contrast to other EITs (cement, lime, chemical) EU steel industry has limited success in launching large scale projects (around 100 – 300 million EURO)
  - 2021 – Hybrit (H2 steelmaking)
  - 2023 – H2GS (H2 steelmaking)
  - 2024 – ZESTA (H2 steelmaking)
- No success for steel sector in first H2 auction (2024) within the Innovation Fund

Number of projects / EU Contribution by sector



# EU Steel Region Approach and Projects



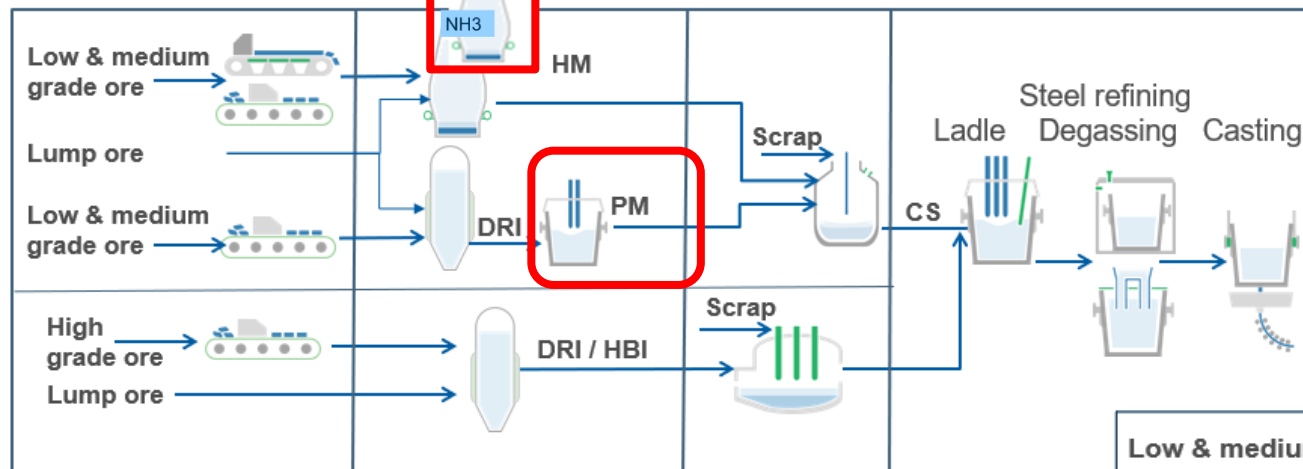
# Transformation of EU steel industry

## Co-existence of breakthrough and traditional steelmaking processes

Near term (2030)

Mid term (2040)

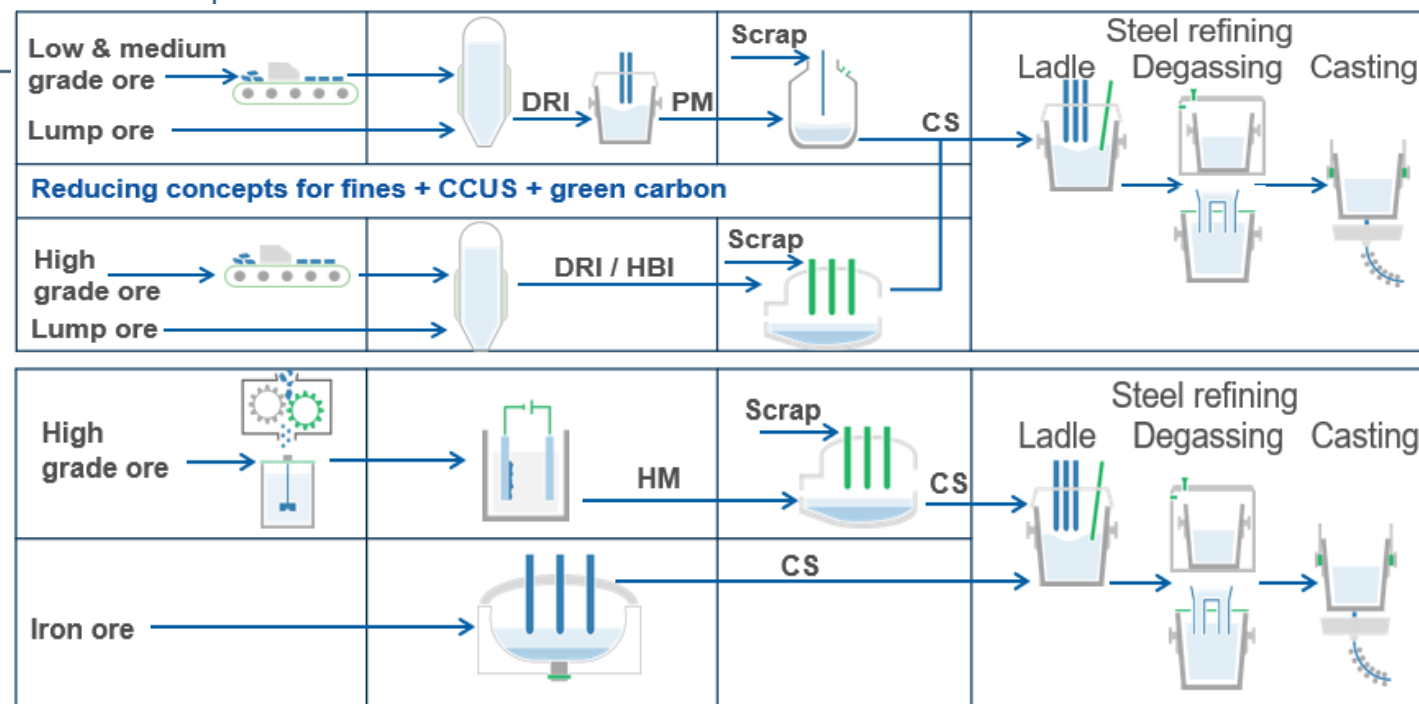
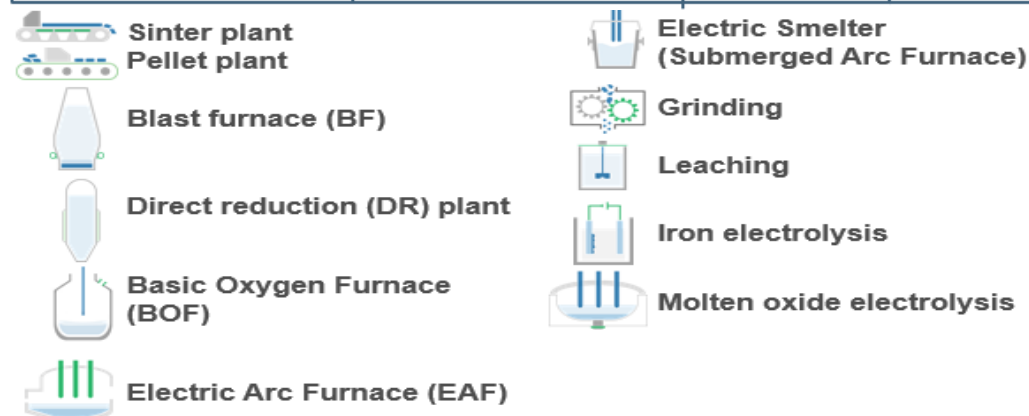
Long term ( 2050)



New ideas generated since 2021

some **examples**

- Primary melter
- Hydrogen BF
- Flash Reactor



**HM** Hot Metal

**DRI** Direct Reduced Iron

**PM** Pre Melt

**CS** Crude Steel

**HBI** Hot Briquetted Iron

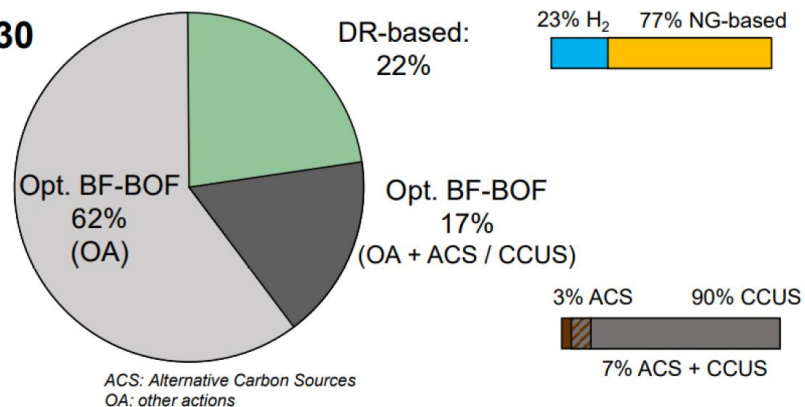
**CCUS** Carbon, Capture, Utilization and Storage



# Two scenarios developed in the GreenSteel4Europe project

Shares of EU-27 BF-BOF production capacities:

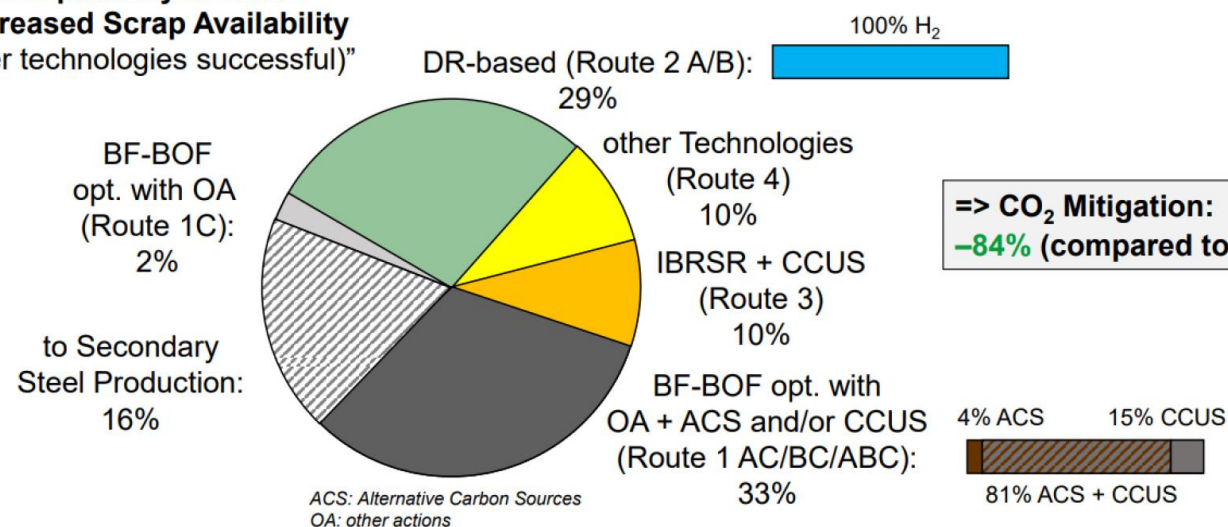
**2030**



=> CO<sub>2</sub> Mitigation:  
-25% (compared to 2015)

Figure 10: Pathway 2030 scenario – “Increased hydrogen availability”

**2050 pathway scenario**  
“Increased Scrap Availability  
(other technologies successful)”



=> CO<sub>2</sub> Mitigation:  
-84% (compared to 2015)

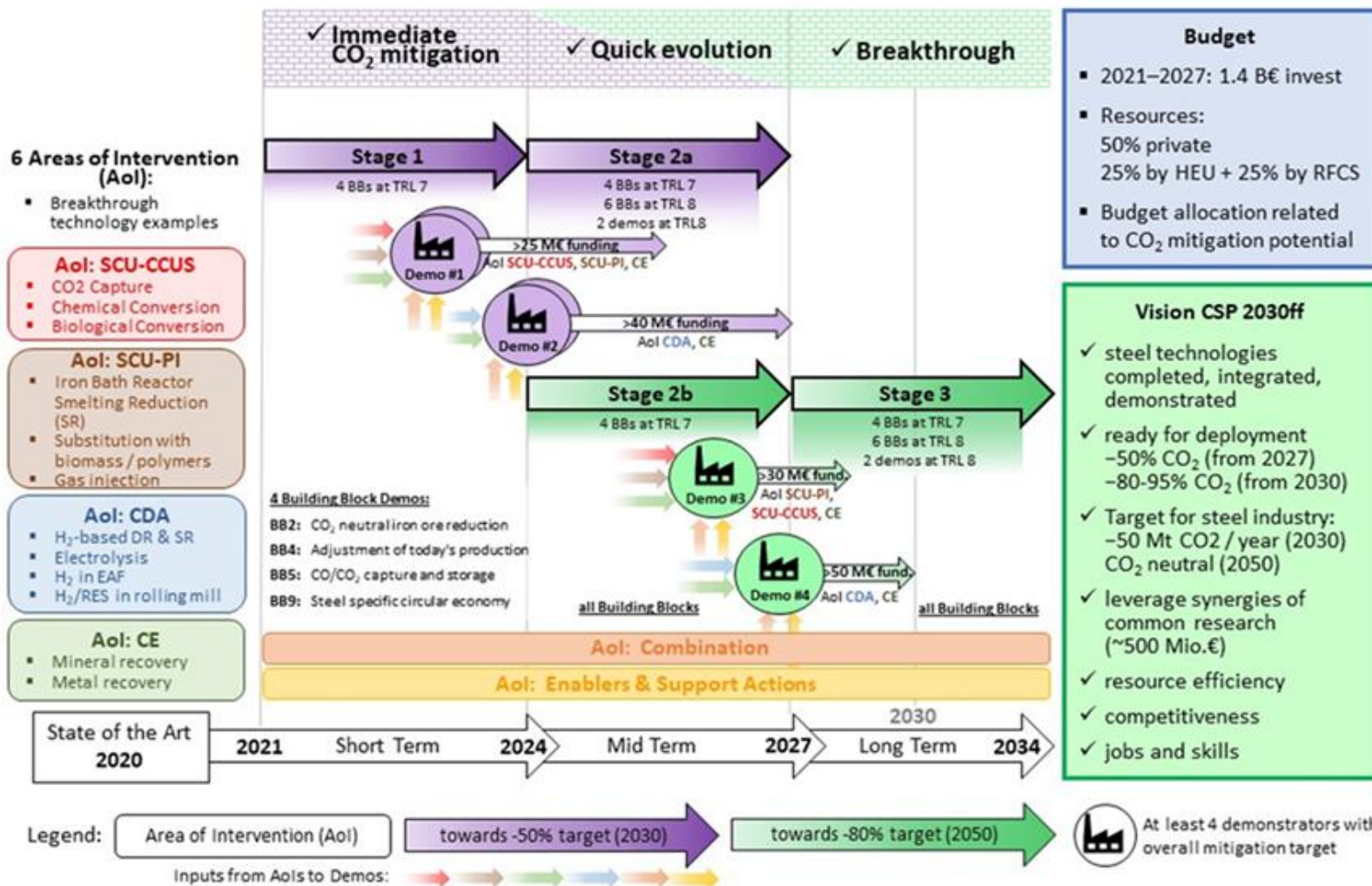
Figure 11: Pathway 2050 scenario – “Increased scrap availability”

## Clean Steel Partnership CSP: Vision, Ambition and Resources

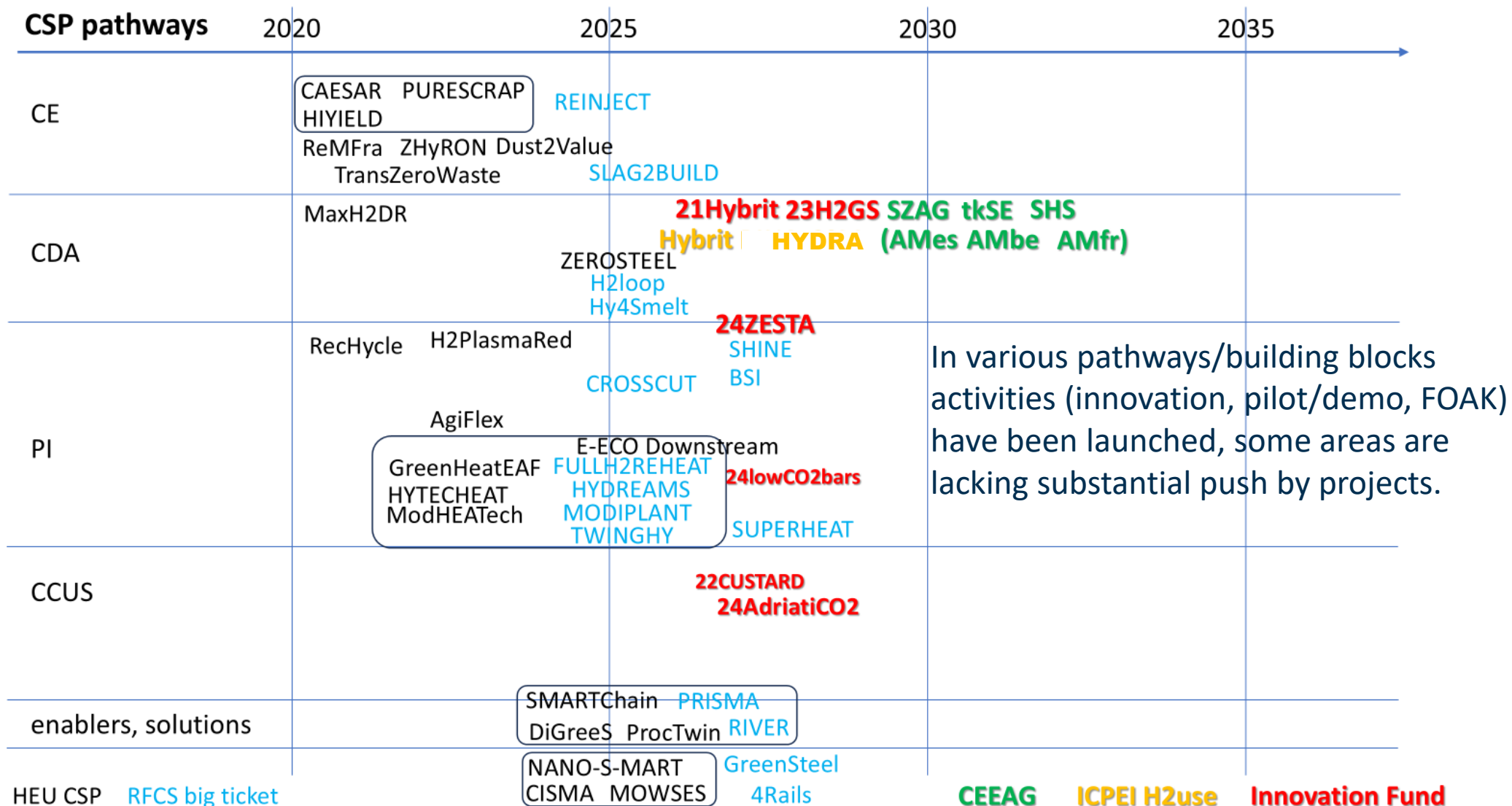
Pilot & Demonstration plants

Completion and Integration

First-of-a-kind deployments



# Moving ahead in the various pathways





## Circular Economy (CE)



## Carbon Direct Avoidance (CDA)

H<sub>2</sub>-based metallurgy



Electricity-based metallurgy



## Smart Carbon Usage (SCU)

Process Integration



Carbon Valorisation/CCU



## Carbon Capture and Storage CCS<sup>2</sup>

(not included in SCU, CDA or CE)

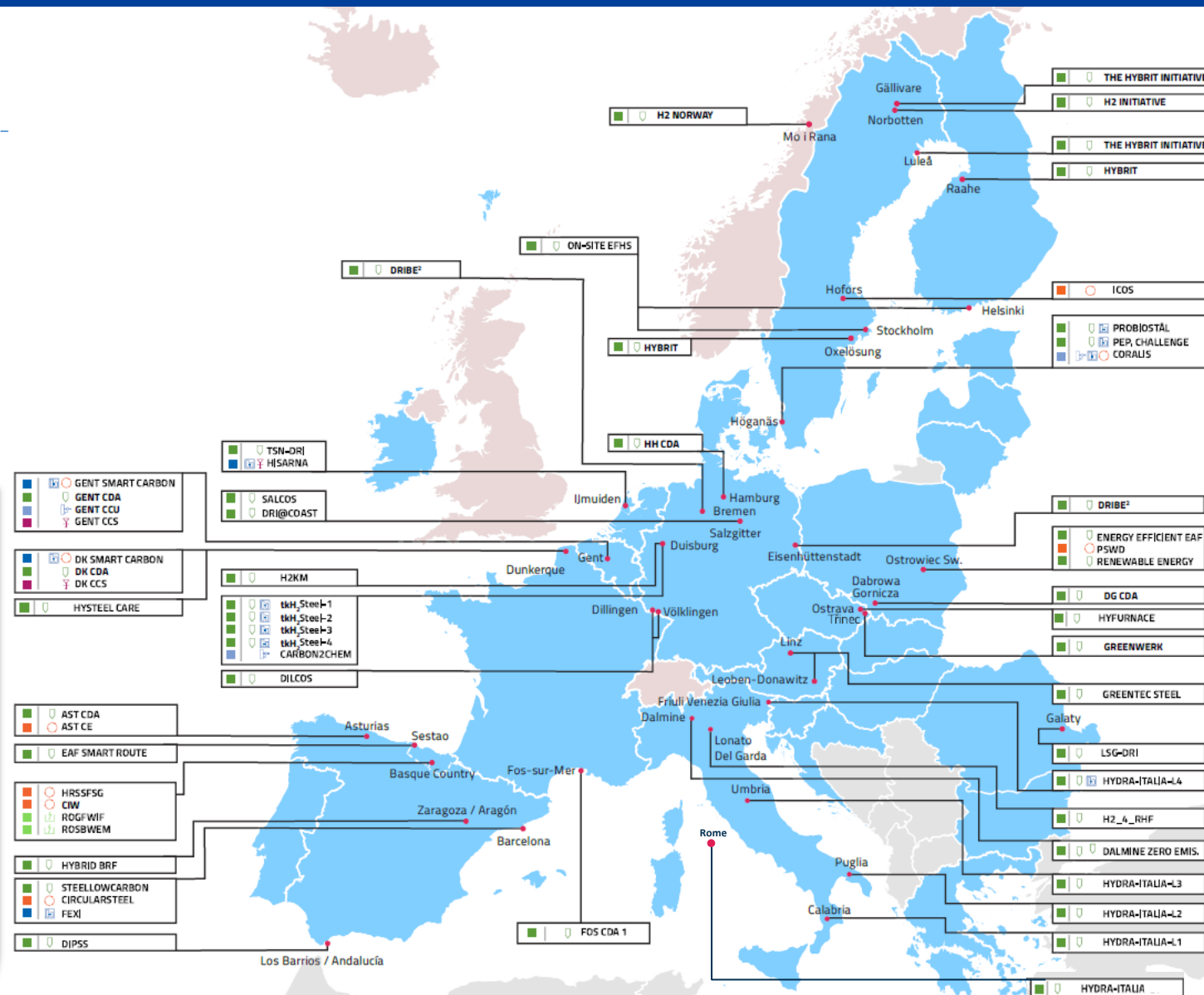


- **60** projects
- Technology Readiness Level : at least **TRL 7**
- Starting year: almost all **before 2030**
- Potential CO<sub>2</sub> abatement in 2030 : **81.5 Mio tons/year** (over 1/3 of current direct and indirect CO<sub>2</sub> emissions)
- **Capex** needs : **31 bn EUR**
- **Opex** needs : **54 bn EUR**

Source: [EUROFER](https://eurofer.eu)

Status: 04/05/2022

[www.eurofer.eu](https://www.eurofer.eu)



- Many EU steel producers announced or started to invest in low CO<sub>2</sub> technologies
  - H<sub>2</sub>-DRI (including starting with NG)
  - Smelter (feeding BOF)
  - EAF (mixed input)
  - CCUS
- Basket of low-CO<sub>2</sub> technologies still growing
  - Iron ore electrolyses
  - Fluidised Bed Reactor
  - Advanced Blast Furnace
- Challenge to achieve overall economic viability
  - Low-CO<sub>2</sub> energy (availability + affordability of hydrogen, electricity, etc.)
  - Global level playing field
  - Effective CBAM
  - Scrap availability + affordability



