

Methodology of the study



Exstraction of the bill of materials for each structural element



Computation the **Global Warming Potential** for each structural solution

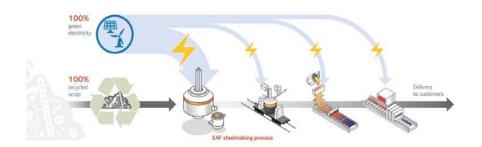


Comparison of the results in terms of Global Warming Potential



Embodied carbon for steel products

By using exclusively renewable energy sources, ArcelorMittal produces XCarb® steel

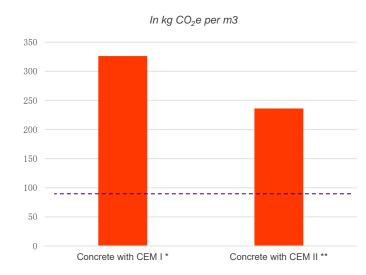


CO₂e saving is 86% for each tonne of steel In kg CO₂e per tonne 2500 2000 1500 1000 71% 86% 79% 500 World Steel World Steel Bauforumstahl XCarb™ recycled and Global Average Global Average Central Europe Average renewably produced (All steel) (Section) (Section + Plate)

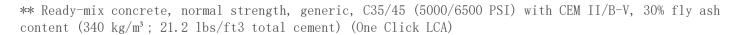


Embodied carbon for concrete





^{*} Ready-mix concrete, normal strength, generic, C35/45 (5000/6500 PSI) with CEM I, 0% recycled binders (340 kg/m³; 21.2 lbs/ft3 total cement) (One Click LCA)





O1 CASE STUDY - column

Column multi-storey column subject to axial load, buckling length 3.5m

industrial building



High rise



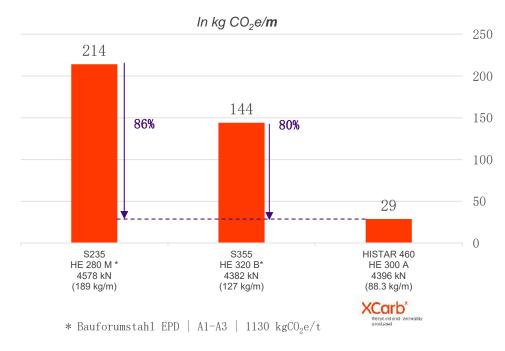
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CO2e saving / industrial building

CO₂e saving is 647 kg for each 3.5m column







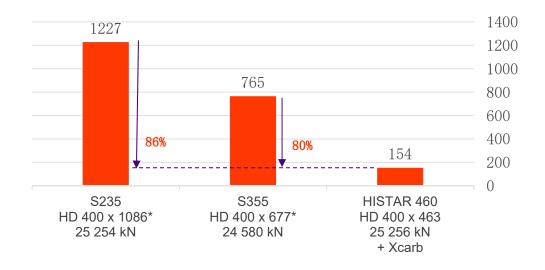
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CO2e saving / high rise construction



CO₂e saving is 3755 kg for each 3.5m column



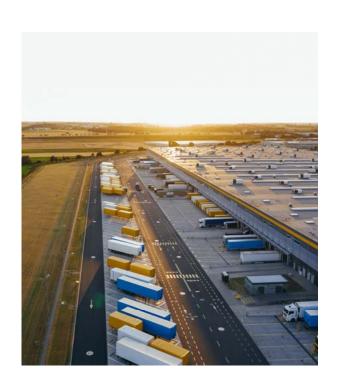


^{*} Central Europe Bauforumstahl EPD | A1-A3 | 1130 kgCO₂/t



02 CASE STUDY - industrial warehouse

Warehouse



24m double-span logistics warehouse

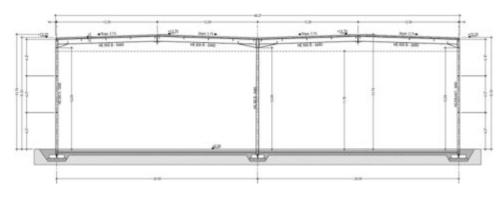
Roof slope: low slope roof 3%

Out of plane distance between frames: 12m

Free height: 11,70m

Fire protection requirements: R60 for France and R30 for Germany

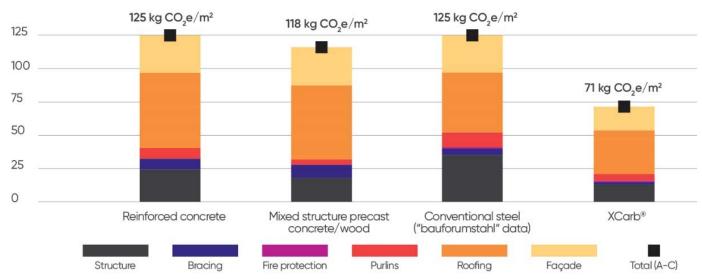
Area of analysis: $1x \text{ frame } / (24m+24m)*(12/2+12/2)=576m^2$





CO2e saving / logistics warehouse





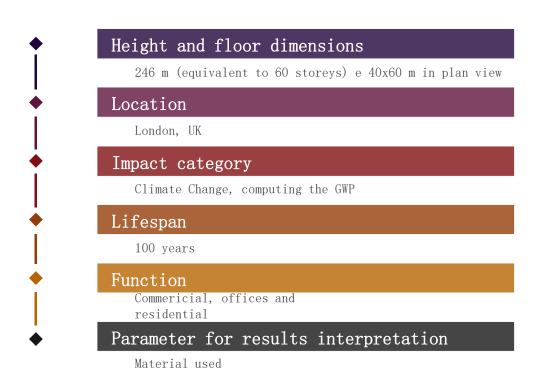
Reduction of approximately 40% when using XCarb® recycled and renewably

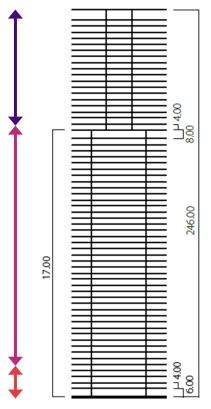
40% reduction



O3 CASE STUDY - tall building

Case study - Tall Buildings



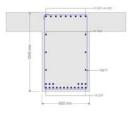


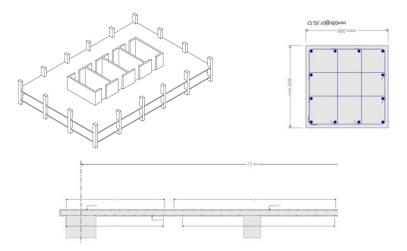


Case study - Tall Buildings

Concrete solutions

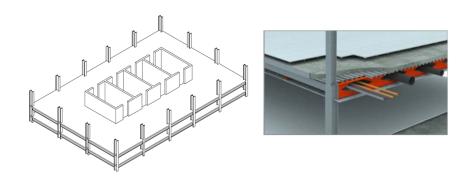
- 1. Two-way solid slab with beams
- 2. Full post-tensioned inside





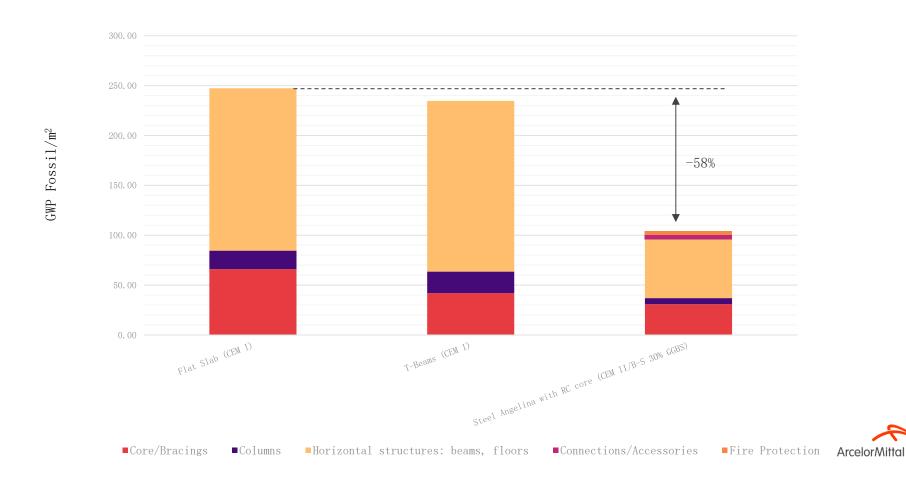
Steel solutions

1. Angelina beams and steel column with metal deck

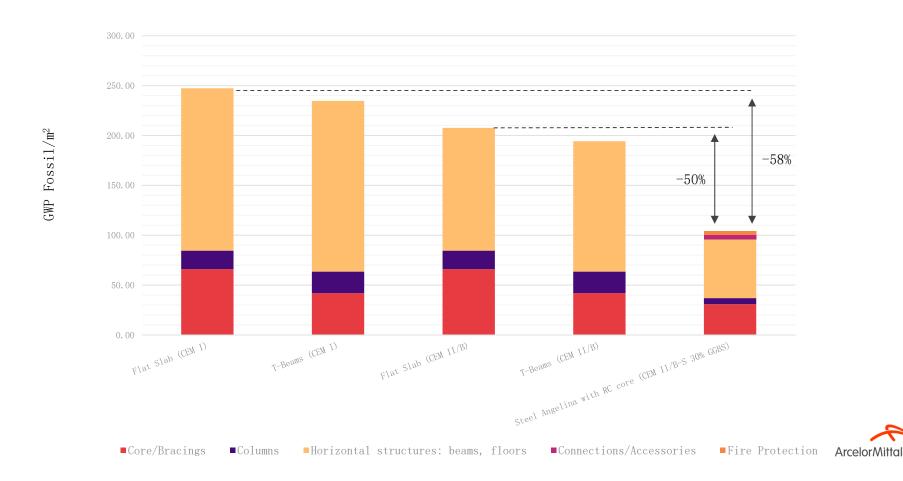




GWP Fossil / m2 - Building Elements [A-C]

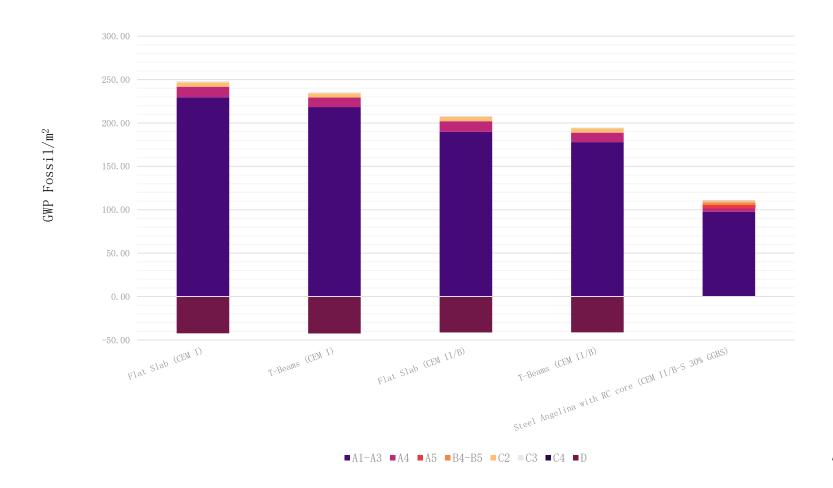


GWP Fossil / m2 - Building Elements [A-C]





GWP Fossil / m2 - LCA Module [A-D]





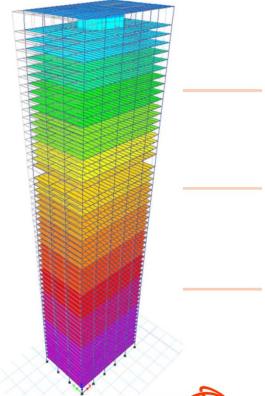
Conclusions

All horizontal structural elements (beams and slabs) are the most climate-impacting components

The use of low environmental impact steel (XCarb) significantly reduces the environmental impact of the structure

The Al-A3 modules, related to the production of materials, are the most impactful

Module D, related to the recycling and reuse of materials, has a negative contribution for low-environmental-impact steels



ArcelorMittal

Thanks for the attention



