

2021 Top steel-producing companies

extended list of companies with tonnage of more than 3 million tonnes (Mt) in 2021

Tonnage in million metric tonnes, crude steel production

Ranking

Company	HQ	2021	2020	2021	2020
China Baowu Group (1)	China	119.95	115.29	1	1
ArcelorMittal (2)	Luxembourg	79.26	78.46	2	2
Ansteel Group (3)	China	55.65	38.19	3	7
Nippon Steel Corporation (4)	Japan	49.46	41.58	4	5
Shagang Group	China	44.23	44.71	5	3
POSCO	South Korea	42.96	40.58	6	6
HBIS Group	China	41.64	43.76	7	4
Jianlong Group	China	36.71	36.47	8	8
Shougang Group	China	35.43	34.00	9	9
Tata Steel Group	India	30.59	28.07	10	12
Shandong Steel Group	China	28.25	31.11	11	10
Delong Steel Group	China	27.82	28.26	12	11
JFE Steel Corporation	Japan	26.85	24.36	13	14
Valin Group	China	26.21	26.78	14	13
Nucor Corporation	USA	25.65	22.69	15	15
Fangda Steel	China	19.98	19.60	16	17
Hyundai Steel	South Korea	19.64	19.81	17	16
Liuzhou Steel	China	18.83	16.91	18	20
JSW Steel Limited	India	18.59	14.86	19	25
Steel Authority of India Ltd. (SAIL)	India	17.33	14.97	20	24
Novolipetsk Steel (NLMK)	Russia	17.29	15.75	21	22
IMIDRO (5)	Iran	(e) 16.70	17.38	22	18
Baotou Steel	China	16.45	15.61	23	23
United States Steel Corporation (6)	USA	16.30	11.55	24	38
Cleveland-Cliffs (7)	USA	(e) 16.30	(e) 3.60	25	102
China Steel Corporation	Taiwan, China	15.95	14.11	26	28
Jingye Group	China	15.38	16.30	27	21
Techint Group	Argentina	14.91	12.55	28	34
Sinogiant Group	China	14.34	14.18	29	27
Gerdau S.A.	Brazil	14.20	13.00	30	32
CITIC Pacific	China	13.97	14.09	31	29
Magnitogorsk Iron & Steel Works (MMK)	Russia	13.59	11.57	32	37
Rizhao Steel	China	13.57	14.40	33	26
EVRAZ	Russia	13.57	13.63	34	30
Zenith Steel	China	12.76	12.76	35	33
Shaanxi Steel	China	12.39	13.18	36	31
Tsingshan Holding	China	12.37	10.80	37	43
Shenglong Metallurgical	China	12.16	12.06	38	35
thyssenkrupp	Germany	(e) 12.00	10.73	39	44
Severstal	Russia	11.65	11.31	40	40
Nanjing Steel	China	11.58	11.58	41	36
Metinvest Holding LLC	Ukraine	11.48	10.16	42	45
Sanming Steel	China	11.40	11.37	43	39
Donghai Special Steel	China	10.42	10.88	44	42
Xinyu Steel	China	10.14	9.89	45	46
Steel Dynamics, Inc.	USA	9.84	9.26	46	47
Anyang Steel	China	9.50	11.20	47	41
Erdemir Group	Turkey	9.02	8.53	48	49
Jiuquan Steel	China	8.75	8.75	49	48
SSAB	Sweden	8.18	7.54	50	52
Jindal Steel and Power Ltd (JSPL)	India	7.98	7.51	51	53
voestalpine Group	Austria	7.86	6.69	52	57

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Yingkou Plate	China	7.75	7.78	53	51
Liberty Steel Group	Australia/UK	(e) 7.70	6.95	54	55
Jiujiang Wire Rod	China	7.50	7.32	55	54
Jinxi Steel	China	7.46	8.01	56	50
Salzgitter Group	Germany	6.75	6.03	57	60
Kobe Steel, Ltd.	Japan	6.75	5.69	58	66
Hoa Phat Steel	Vietnam	(e) 6.70	(e) 5.80	59	62
CELSA Steel Group	Spain	6.59	6.90	60	56
Formosa Ha Tinh	Vietnam	(e) 6.50	(e) 5.80	61	63
BlueScope Steel Limited	Australia	6.03	5.78	62	64
Shiheng Special Steel	China	5.95	4.22	63	87
Ganglu Steel	China	5.91	5.16	64	71
Puyang Steel	China	5.89	6.30	65	59
RIVA Group	Luxembourg	5.71	5.11	66	72
Commercial Metals Company	USA	5.66	5.54	67	67
Binxin Special Steel	China	5.66	5.73	68	65
Gaoyi Steel	China	5.64	5.09	69	73
Rashtriya Ispat Nigam Ltd (VIZAG Steel)	India	5.59	3.98	70	93
Lingyuan Steel	China	5.41	5.89	71	61
Jinnan Steel	China	5.35	5.45	72	68
Usinas Siderúrgicas de Minas Gerais S.A. (USIMINAS)	Brazil	5.32	4.04	73	91
Ezz Steel	Egypt	5.14	4.57	74	80
Yuanli Group	China	4.94	5.20	75	70
Ruifeng Steel	China	4.92	6.60	76	58
Metalloinvest Management Company	Russia	4.90	4.97	77	75
Jincheng Fusheng	China	4.88	5.29	78	69
Saudi Iron & Steel Co. (Hadeed, an affiliate of SABIC)	KSA	4.86	4.48	79	83
Aosen Steel	China	4.83	4.93	80	77
Tianzhu Steel	China	4.77	5.02	81	74
Hongxing Steel	China	(e) 4.72	4.01	82	92
Tosyalı Holding	Turkey	4.68	4.32	83	85
Huttenwerke Krupp Mannesmann	Germany	(e) 4.62	(e) 3.50	84	104
Habaş	Turkey	4.54	4.18	85	88
Xinxing Pipes	China	4.53	4.25	86	86
Donghua Steel	China	4.31	4.68	87	78
Rockcheck Steel	China	4.30	4.60	88	79
Companhia Siderúrgica Nacional (CSN)	Brazil	4.26	3.81	89	95
Xinda Steel	China	(e) 4.20	4.96	90	76
TMK	Russia	4.14	2.68	91	N/R
Ningbo Steel	China	4.05	4.49	92	82
Yuhua Steel	China	4.00	3.79	93	97
Jianbang Group	China	3.94	3.69	94	99
Jiyuan Steel	China	3.91	4.34	95	84
Dongkuk Steel Mill Co., Ltd.	South Korea	3.88	3.89	96	94
Lianxin Steel	China	3.84	4.07	97	90
Sanbao Steel	China	3.80	3.81	98	96
Yukun Steel	China	3.72	4.16	99	89
Desheng Group	China	3.64	3.73	100	98
Xinyang Steel	China	3.63	3.65	101	101
Zhongyang Steel	China	3.56	3.56	102	103
Mechel	Russia	3.54	3.66	103	100
İçdaş	Turkey	3.53	3.22	104	109
Acciaieria Arvedi SpA	Italy	3.41	2.81	105	N/R

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Company	HQ	Tonnage		Ranking	
		2021	2020	2021	2020
Longteng Special Steel	China	3.36	3.36	106	106
Eastran Special Steel	China	3.31	3.24	107	108
Guigang Steel	China	3.29	3.35	108	107
Xuzhou Steel	China	3.21	2.15	109	N/R
Taishan Steel	China	3.15	3.45	110	105
Rongxin Steel	China	3.07	3.20	111	110
Emirates Steel	UAE	3.02	2.72	112	N/R
Xianfu Steel	China	3.01	2.15	113	N/R

(e) estimated; N.A. not available

N/R not ranked

(1) Includes tonnage of Taiyuan Steel and Kunming Steel from 2020.

(2) Includes 60% AM/NS India (former Essar Steel)

(3) Includes tonnage of Benxi Steel from 2021

(4) Includes Nippon Steel Stainless Steel Corporation, Sanyo Special Steel, Ovako, 40% AM/NS India and 31.4% USIMINAS

(5) Estimated combined tonnage of Mobarrakeh Steel, Esfahan Steel, Khuzestan Steel and NISCO

(6) Includes Big River Steel from 2021

(7) Includes AK Steel operations subsequent to 13 March 2020 and former ArcelorMittal USA operations subsequent to 9 December 2020

Notes on company ownership and tonnage calculations:

For worldsteel members, the data was sourced from their official tonnage declarations. For Chinese companies, the official CISA tonnage publication was used, unless especially noted. In case of more than 50% ownership, 100% of the subsidiary's tonnage is included, unless specified otherwise. In cases of 30%-50% ownership, pro-rata tonnage is included. Unless otherwise specified in the declaration, less than 30% ownership is considered a minority and therefore, not included. Figures represent ownership ending 31 December 2021.