

2023/2022 Top steel-producing companies

extended list of companies with tonnage of more than 3 million tonnes (Mt) in 2023

Company	Headquarters	Mt		Ranking	
		2023	2022	2023	2022
China Baowu Group (1)	China	130.77	131.84	1	1
ArcelorMittal (2)	Luxembourg	68.52	68.89	2	2
Ansteel Group (3)	China	55.89	55.65	3	3
Nippon Steel Corporation (4)	Japan	43.66	44.37	4	4
HBIS Group	China	41.34	41.00	5	6
Shagang Group	China	40.54	41.45	6	5
POSCO Holdings	South Korea	38.44	38.64	7	7
Jianlong Group (5)	China	36.99	36.56	8	8
Shougang Group	China	33.58	33.82	9	9
Tata Steel Group	India	29.50	30.18	10	10
Delong Steel (6)	China	28.26	27.90	11	12
JSW Steel Limited	India	26.15	23.38	12	15
JFE Steel Corporation	Japan	25.09	26.20	13	14
Hunan Steel Group (7)	China	24.80	26.43	14	13
Nucor Corporation	United States	21.20	20.60	15	16
Fangda Steel	China	19.56	19.70	16	17
Shandong Steel Group	China	19.45	29.42	17	11
Hyundai Steel	South Korea	19.24	18.77	18	18
Steel Authority of India Ltd. (SAIL)	India	19.18	17.93	19	20
Rizhao Steel	China	18.66	15.63	20	22
Liuzhou Steel	China	18.62	18.21	21	19
Cleveland-Cliffs	United States	17.27	16.80	22	21
Tsingshan Holding	China	16.28	13.92	23	32
United States Steel Corporation	United States	15.75	14.49	24	26
Baotou Steel	China	15.20	14.18	25	28
Techint Group	Argentina	14.82	14.86	26	25
Jingye Group	China	14.51	13.97	27	29
Novolipetsk Steel (NLMK)	Russia	14.24	(r) 14.94	28	24
CITIC Pacific	China	14.17	15.03	29	23
Sinogiant Group	China	13.63	13.95	30	31
Shenglong Metallurgical	China	13.12	14.21	31	27
Magnitogorsk Iron & Steel Works (MMK)	Russia	12.99	11.69	32	37
Gerdau S.A.	Brazil	12.74	13.90	33	33
China Steel Corporation	Taiwan, China	12.58	13.96	34	30
Anyang Steel	China	12.34	11.18	35	38
Zenith Steel	China	11.92	12.23	36	35
Shaanxi Steel	China	11.86	12.17	37	36
Severstal	Russia	11.27	10.69	38	41
Sanming Steel	China	11.24	11.03	39	39
Nanjing Steel	China	11.00	11.00	40	40
thyssenkrupp	Germany	10.35	9.93	41	43
Mobarakeh Steel Company	Iran	10.33	10.30	42	42
Steel Dynamics, Inc.	United States	10.32	9.73	43	44
EVRAZ	Russia	10.09	(r) 12.80	44	34
Donghai Special Steel	China	9.43	9.65	45	45
Jiuquan Steel	China	9.01	9.01	46	46
Jindal Steel and Power Ltd (JSPL)	India	7.90	8.01	47	47
SSAB	Sweden	7.78	7.29	48	53
Jinxi Steel	China	7.53	7.43	49	49
Jinnan Steel	China	7.45	6.36	50	56
Jiujiang Wire Rod	China	7.29	7.34	51	52
Erdemir Group	Türkiye	7.18	7.79	52	48
Kunming Steel	China	7.14	6.05	53	59
Ruifeng Steel	China	7.12	4.71	54	77
voestalpine Group	Austria	7.10	7.42	55	51
Shiheng Special Steel	China	6.80	5.38	56	66
Yingkou Plate	China	6.77	6.59	57	54
Hoa Phat Steel	Viet Nam	6.70	7.42	58	50
BlueScope Steel Limited	Australia	6.45	5.94	59	59
Ezz Steel	Egypt	6.17	5.15	60	67
Donghua Steel	China	6.07	5.70	61	63
Kobe Steel, Ltd.	Japan	6.03	6.34	62	57
Tosyali Holding	Türkiye	5.91	4.71	63	78
Salzgitter Group	Germany	5.71	6.11	64	58

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		2023	2022	2023	2022
Formosa Ha Tinh	Viet Nam	5.70	(e) 5.80	65	61
Sanbao Steel	China	5.66	4.99	66	70
CELSA Steel Group	Spain	5.61	5.52	67	64
Saudi Iron & Steel Co. (Hadeed, an affiliate of SABIC)	Saudi Arabia	5.50	5.51	68	65
Ganglu Steel	China	5.50	5.90	69	60
Commercial Metals Company (8)	United States	5.41	5.76	70	62
Lingyuan Steel	China	5.40	5.10	71	68
Yuanli Group	China	5.05	4.72	72	76
TMK	Russia	4.97	(r) 4.45	73	79
Xinda Steel	China	4.90	(r) 4.94	74	72
Puyang Steel	China	(e) 4.89	4.80	75	75
Gaoyi Steel	China	4.81	4.98	76	71
Jincheng Fusheng	China	4.78	4.88	77	74
Aosen Steel	China	4.77	4.90	78	73
Rashtriya Ispat Nigam Ltd (VIZAG Steel)	India	4.45	4.17	79	81
Jianbang Group	China	4.27	4.07	80	82
Xinxing Pipes	China	4.25	4.05	81	83
Ningbo Steel	China	4.16	3.91	82	87
Liberty Steel Group	Australia / United Kingdom	4.13	6.38	83	55
Jiyuan Steel	China	4.08	4.04	84	84
Yukun Steel	China	4.06	3.72	85	92
Rockcheck Steel	China	4.05	4.22	86	80
Habaş	Türkiye	3.92	3.81	87	89
Huttenwerke Krupp Mannesmann	Germany	3.90	3.92	88	85
Stahlbeteiligungen Holding	Luxembourg	3.84	5.07	89	69
Desheng Group	China	(e) 3.75	(r) 3.55	90	98
Dongkuk Steel	South Korea	3.70	3.91	91	86
Yuhua Steel	China	3.61	3.57	92	96
Xinyang Steel	China	(e) 3.55	(r) 3.63	93	94
Tianzhu Steel	China	3.53	3.80	94	90
Longteng Special Steel	China	3.53	3.23	95	103
Metalloinvest Management Company	Russia	3.50	(r) 3.31	96	101
Mechel	Russia	3.49	3.56	97	97
Hongxing Steel	China	3.44	3.59	98	95
Acciaieria Arvedi SpA	Italy	3.40	3.12	99	108
Xianfu Steel	China	3.38	3.12	100	107
Zhongyang Steel	China	3.29	3.47	101	99
Metinvest Holding LLC	Ukraine	3.26	3.66	102	93
Taishan Steel	China	3.25	3.40	103	100
Eastran Special Steel	China	(e) 3.24	(r) 3.23	104	102
Emirates Steel	United Arab Emirates	3.24	3.21	105	104
Jinding Steel	China	3.16	(r) 2.60	106	N/R
Xuzhou Steel	China	(e) 3.10	(r) 3.20	107	105
Companhia Siderúrgica Nacional (CSN)	Brazil	3.06	3.77	108	91
Guigang Steel	China	3.05	3.03	109	109

(e) estimated; (r) time series revised; N/R not ranked

(1) Including Xinyu Steel tonnage since 2022. Excluding tonnage of Kunming Steel from 2023.

(2) Includes 60% AM/NS India (former Essar Steel).

(3) Including Benxi Steel tonnage since 2021.

(4) Includes NIPPON STEEL Stainless Steel Corporation, Sanyo Special Steel, Ovako, 40% AM/NS India and 31.4% USIMINAS.

(5) Including Eastern Steel tonnage since 2020.

(6) Including Dexin Steel since 2020.

(7) Former Valin Group.

(8) Fiscal year from September 1 to August 31.

Notes on company ownership and tonnage calculations:

For worldsteel members, the data was sourced from their official tonnage declarations. For Chinese companies, the official CISA tonnage publication was used, unless especially noted. In case of more than 50% ownership, 100% of the subsidiary's tonnage is included, unless specified otherwise. In cases of 30%-50% ownership, pro-rata tonnage is included. Unless otherwise specified in the declaration, less than 30% ownership is considered a minority and therefore, not included. Figures represent ownership ending 31 December 2023.